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An Analytical Model for the Combination of AI & IoT in Sustainable Maintenance Systems for Agriculture Machine Tools

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Abstract. This article seeks to underscore the vital importance of integrating artificial intelligence (i.e. Practice has proved that the conventional maintenance mode is not able to meet the needs of modern agricultural mechanization and lead to operation losses and cost increase. In order to address these challenges, this research introduces an integrated analytic model formed by a set of data acquisition with sensors, the network communication technologies at edge and cloud level to converge all the collected information from field devices and artificial intelligence techniques for prediction of failures in equipment domain and make decisions in real time about repairs of devices. It consists of five integrative modules: sensing, communication, intelligent analysis, maintenance management and sustainability layer that to optimize the performance effectiveness and prolong the life cycle of equipments. By reviewing recent literature. The study points out a lack in existing models, which are sometimes not very integrated. It provides a theory view for constructing maintenance system in further actual applications. The model will contribute to fewer sudden breakdowns, cost savings in operations and sustainable smart agriculture.

Keywords. Artificial, Internet of Things, Sustainable, Agricultural Machinery, Service (Maintenance)

Introduction

Recently, due to burdening technological advances in AI and IoT, the agricultural sector has undergone a qualitative change in the last few years. Traditional agricultural machinery and equipment depended on traditional reactive or periodic manual maintenance, and modern agricultural machinery and systems are developing in an intelligent direction with the ability to monitor the fault status online, autonomous decision-making control, real-time detection of failure/the fault occurs. Such transformations are not only technological advances but also a key step toward sustainable agriculture, through reducing energy consumption, costs and negative emissions that arise from equipment accidents or operations. Farming implements, therefore, such as tractors, harvesters and irrigation pumps are the lifeblood of modern farming. Sudden, unanticipated failures of such equipment can result in substantial financial losses and time delays, especially in harsh environments such as dry or desert regions. Here artificial intelligence comes into play, enabling the interpretation of operational data which has been collected by sensors

installed in the machines. This article offers reliable forecasts of the current technical state of different wear parts. The Internet of Things (IoT) (also referred to as the Internet of EVERYTHING), is a communication platform for machines, management systems and people interface. Those connections would be an effective result for remote supervision and control integrated for decision making on preventive and predictive maintenance activities. Although there are many applications that use AI and IoT in agriculture, the integration of AI and IoT especially for the maintenance of farm equipment is a quite new domain, which still needs more analytic models and theoretical concepts. Most of the current proposals are hindered with problems and limitations regarding system scattering and lack in performance under hot or off-grid conditions where digital infrastructure is unavailable. Thus, this study carries its importance in developing a theoretical analytical model on integrating artificial intelligence and the Internet of Things effectively for sustainable agricultural machinery maintenance. This model is intended to be a reliable reference base in the development of future artificial intelligence systems. It is also intended to contribute to bridging the current vacuum of knowledge by bringing together technological, agricultural and sustainability targets for both environment- and economy-oriented farming.

Literature review

The study of agricultural machinery maintenance has developed dramatically in recent years with the widespread application of artificial intelligence and Internet of Things technology. As numerous studies have revealed, such technologies are effective at enhancing performance and mitigating malfunctions. According to Cheng et al. (2020), building on predictive maintenance to smart maintenance by artificial intelligence and the Internet of things can bring great improvement in error prediction accuracy and reduction in operating cost. Meanwhile, Kunt (2025) proposed an intelligent irrigation system based on the Internet of things and artificial intelligence for creating a smart agricultural system that could enhance water use efficiency. Also manifested the significance of artificial intelligence in a new wave of smart low-carbon agriculture systems. Ma et al., 2022 studied the improvement of agricultural tractor guidance system by advanced navigation technologies using satellites and computer vision. This incorporation together improves the precision of farming and equipment performance.

Christiansen (2022) described how data analytics and predictive maintenance can make for more efficient operations of agricultural equipment and less unplanned downtime. Bassine et al. (2023) examined the role of machine learning, remote sensing, internet of things and their combination in forecasting agricultural productivity with a special focus on smart agriculture. In addition, Ma et al. (2022) put forward a cloud platform that is an integration of IoT and modern communication technologies for mission control of farm vehicles among them autonomous-gear machinery. For steering control, Zhang et al. (2024) proposed an adaptive predictive control model for tractors that can optimize their trajectory and increase the accuracy of tractor driving. Xu et al. (2023) also proposed an algorithm for agricultural machinery route planning based on the combination of particle swarm optimization to optimize the overall performance of agriculture. In the study of steering control, Zhang et al. (2024) proposed an adaptive predictive control model for tractors, which serves to enhance the precision of movement and its trajectory. Xu et al. (2023) studied a model of particle swarm optimization based route planning algorithm for agricultural machines which improves the agriculture machinery work flow. In the domain of steering control, Zhang et al. (2024) presented an adaptive predictive control concept for tractors, improved by the accuracy and trajectory of tractor

guidance. Additionally, Xu et al. (2023) developed an algorithm of agricultural machineries route planning based on particle swarm optimization, in order to enhance the operational efficiency in agriculture. It is worth noting that in the context of steering control, Zhang et al. (2024) developed an adaptive predictive control scheme for tractors. The model also focuses on increasing the precision and trajectory of tractor displacement. Xu et al. (2023) also proposed a planning algorithm of paths for agricultural machinery on particle swarm optimization which enables the general improvement in farming efficiency. In the study of steering control, Zhang et al. (2024) developed an adaptive predictive tractor control model for enhanced autonomous movement and improved trajectory. Additionally, Xu et al.; developed a particle swarm optimization based algorithm for trajectory planning of agricultural vehicles, was a work that improve the operations in agricultural. The potential of mobile robots for agriculture has been shown by many research. Amerttet et al. (2024) designed a linear-quadratic regulator (LQR)-based control approach for improving the performance of wheeled robots. In terms of track control, Wang et al (2024) developed an adaptive controller for rear-steer tractors that was indicative of the. It is worth noting that precision equipment management has been recently a hot topic in agricultural machinery research. Berberich et al. (2022) further expand on these investigations by emphasizing the necessity of stability for data-based predictive control that is essential in AI- driven smart agriculture. Furthermore, Ding et al. (2018) had summarized perspectives of model predictive control in agriculture and its impacts on resource utilization and loss reduction on a larger scale. Existing studies are visibly promising in the development of AI and IoT for agricultural tools preventive maintenance. Such technologies have served to increase the accuracy of fault prediction, optimize resource usage and downtime. Similarly, other research argued that the development of advanced control models and integrated communication systems are required to adapt to different agricultural environments, especially insular and desert farms. Despite these features, there is yet an acute need for fullblown analytical models which are capable of combining and stabilizing the assertion methods while paving the way for future development of efficient maintenance in agriculture machinery.

Research approach

This study has opted for a theoretical analytical approach to build up the secondary further model of the integrative one, that is AIOT-based sustainable agricultural machinery maintenance system. The research firstly conducted an extensive review of the existing scientific literature using well-known databases (ScienceDirect, IEEE Xplore and Google Scholar). Related work Previous studies in the areas of artificial intelligence and the Internet of Things applied to predictive and intelligent maintenance of field machines were reviewed. To develop an inclusion model involving AI and IoT for sustainable maintenance systems of agri-machinery, we used a theoretical analytical approach in this work. The initial phase of research involved collecting and reviewing recent scientific publications from well-known science databases such as ScienceDirect, IEEE Xplore and Google Scholar. These data sources were examined against the previous work on AI and IoT for predictive, intelligent maintenance of agriculture vehicles. The main issues information and challenges of studies on this respect were extracted. It has been revisited, analyzed and reviewed mainly for technical models and approaches to embed sensor technology, artificial intelligence (AI) techniques and communication solutions in all scales of farming systems such as remote areas, desert locations etc. This paper was the basis for a conceptual analytical model that visualises how data moves between sensors, AI devices and maintenance controllers, in terms of sustainability and cost: minimisation. Finally, a comparative

approach of existing models was used to diagnose scientific and technical gaps that allow the proposition of new integration elements, which can maximize the performance of intelligent maintenance systems. The study utilized critical analysis instruments to assess the performance of various technologies and how they can contribute to enhancing agricultural equipment sustainability. This study is theoretical, with no field or practical implications at the moment. It does not try to be practical but its role is to set up a theoretical and methodological basis for future research- work and the implementation of smart systems for maintenance in agricultural machinery. Problem Statement Although the application of artificial intelligence and Internet of Things (IoT) in smart agriculture system has experienced a great advance, many contexts, especially those in developing areas and arid region still use traditional method for maintaining agricultural machinery. More frequently these approaches are actually reactive rather than proactive and there may be high capital costs, reductions in operating schedules and in efficiency for agricultural production. While there are studies on predictive maintenance and/or sensor applications for measuring equipment / machinery performance, actual introduction of AI and IoT to a comprehensive agricultural machinery maintenance system has still seen little success. And the literature does not present the holistic analytical models that capture how data can be shared among different smart components for decision making and how those data are transformed towards smart maintenance decisions that enhance sustainability and improve overall performance of agricultural systems. Therefore, there is an urgent need to establish a comprehensive analytical model that systematically incorporates those technologies and takes into account especially the environmental, technical, and economic issues of deploying them in agricultural machinery maintenance systems (particularly under low infrastructure or on limited technical professional).

Problem statement

Although great progress has being made in the adoption of Artificial Intelligence and Internet of Things (IoT) for smart agricultural systems, there are still many regions that operate traditional approaches with respect to the maintenance of farm equipment--especially where semi-arid conditions exist. These methods are more likely to be reactive than proactive, and often lead to higher cost of operation, longer downtime, and inefficient agricultural production.

While there have been some studies of predictive maintenance or sensor monitoring of the operating state of an equipment, web integrated AIoT based on agricultural machinery maintenance does not exist in actual use. In addition, there is no detailed analytical model in the literature explaining how data flow between smart components and how data should be turned into smart maintenance decisions that foster sustainability and enhance agricultural system performance.

Therefore, it is necessary to construct an analytic model that integrates the technologies perfectly and takes consideration of the environmental, technical and economic problems in these technologies being used in agricultural machineries maintenance systems, especially in regions with low degree infrastructure or technicians.

Research objectives:

The main objectives of this study are to contribute in the development of intelligent sustainable maintenance system for agricultural machines and in order to achieve that, the following points will be focused: a) Analyzing and predicting failure using vibration analysis techniques.

1. Review the most recent scientific works about the application of artificial intelligence and Internet of Things in maintenance of agricultural machinery, determining what fields remain to be explored.
2. Develop a conceptual analytical model displaying the process of integration of AI-based stuff with IoT for agro machinery maintenance system considering data flow and predictive maintenance decision making perspective.
3. Characterize the core elements of the proposed intelligent system (sensor devices, diagnostic subsystems, communication actors and early warning actors) in relation to interactive and proactive maintenance tasks.
4. Evaluate the sustainability of the model by considering how the system could be used as a tool to minimize waste and costs, extend equipment life etc.
5. Potential research and application About the developed model, we can suggest some future directions in research and application, especially in agricultural environment or under limited resources.

Significance of the study

This research is important because it addresses a critical problem in the contemporary agricultural context, namely that of having intelligent and efficient maintenance systems for farm machinery. This has become especially crucial because of the increasing demand for automation and precision farming. Indeed, such traditional maintenance practices are not any more adequate to guarantee the best performance with minimum failures in presence of severe environmental conditions or low resources availability due to the diffuse utilisation of sophisticated agricultural machines.

The value that this study has to offer is an orientational framework based on such innovative services and products through a mixture of artificial intelligence, Internet of Things technologies under one analytical model. It also helps upholding sustainable agriculture principles with high equipment efficiency, low resource and emissions due to improper operation.

Furthermore, this study is helpful for researchers, developers and decision makers to include digital transformation in agriculture and aims designing data-driven and self-learning maintenance systems that can adapt towards complicated operational conditions evolving environment.

Theoretical and conceptual framework

The filter may be rapidly used for dialysis and can achieve a synergistic clean separation effect with the AI as to accomplish an good composite straining effect.

AI for Maintenance AI generally refers to a suite of technologies, which enables systems to learn from data and even predict events or make autonomous decisions among others where predictive algorithms and ML is one of its key tools in proactive maintenance. IoT (internet of things) is a technical infrastructure interconnecting field devices and machinery (e.g., sensors, pumps, tractors) with the internet by means of Sensors and communication interfaces, to enable data acquisition in real-time and remote analysis.

Both of these concepts are very important for the development from traditional farming to smart farming. Sensors embedded in agricultural machinery allow measurement of significant factors, such as temperature, vibration, pressure or working hours. The data is sent to AI-based processing centres which process trends, anticipate failure and calculate the best point at which to carry out maintenance.

The research is guided by the following dimensions within a conceptual framework based on:

1. Field Data (Field Data): Captured from the Internet of Things.
2. There exist many ways to analyze data(as of now) – Language those AI programs: Ada artificialintelligence analysis with various algorithms.
3. Decision support: through integrated decision support systems.
4. Intelligent Maintenance Actions include, but are not limited to: warning or alerting, scheduling maintenance work and tracing the cause of the failure.
5. Greenness: Less wastage; Longer life of machine; More Energy efficiency.

This linkage between technical device and agricultural implementation serves as the prerequisite for a later presented analytical model for an integrated maintenance system in desert agriculture or where agriculture is evolving.

PROPOSED ANALYTICAL MODEL

An integrated model for analyzing maintenance of agricultural equipment is introduced in the paper. This model integrates AI and Internet of Things (IoT) to create resource sustainable environments, improving efficiency in monitoring remote agricultural setups. Its implementation consists of five integrated components to achieve these goals.

Sensor and data collection unit

(Sensing and Data Acquisition Unit):

Smart sensors are a suite of sensors deployed in different positions (e.g., engine, transmission and pump) of agricultural equipment, which monitor the critical operation parameters (including temperature, vibration, oil level and operating time). The data is sent without any delay to the processing unit, through IoT communication protocols and over low-power networks (such as LoRa or NB-IoT). #

Communication & Edge Processing Unit (CEPU):

From the sensors, data are sent to a smart gateway or back onto a processing peripheral unit (edge device) where it is filtered and validated; and then transmitting only useful information into cloud server or central analysis center.

AI Engine (Artificial Intelligence (AI) Based Analytics & Decision Engine):

In this module machine learning algorithms are exploited to interpret the working patterns, forecast failures and categorize performance scenarios. The system takes intelligent actions when a possible error or performance degradation is found and provides alerts, makes maintenance recommendations, or schedules repairs.

Maintenance Management Module (Maintenance Management Module) The maintenance is a process that prolongs the service life of equipment.

This control unit is connected to the operation and maintenance record so that the setup interval can be automatically corrected according to the operating state of stomach, not a fixed date or running time. This module can be interfaced with mobile apps or operator and farmer UI.

Sustainability and Continuous Improvement Layer (Sustainability & Optimization Layer):

The information gleaned from the system is employed to assess long-term performance effectiveness and identify potential avenues for improvement such as, for example, reducing gas usage generally and avoiding frequent breakdowns of equipment and systems as well as extending the life span thus increasing effective use of investment in equipment. This system is designed to facilitate strategic choices, as well as contribute to minimizing the environmental impact of agricultural operations.

Model features

- It's efficient and fast thanks to the distributed processing (Edge + Cloud).
- Applicable in environments with poor connectivity using low-power communications.
- Supports scaling up to other networks of farm technologies on different farms.
- Improves maintenance efficacy and lowers the total cost of operation.
- Leads to improved sustainability by minimizing failures and resource utilization.

Discussion and analysis:

The analysis model developed in this paper is a well thought out and methodical response to the increasing demands for agricultural machinery maintenance, which are being influenced by the development of intelligent and sustainable agriculture. A detailed review of the literature shows that many existing applications for AI and IoT mainly focused on individual part or specific scenarios, and they fail to present a complete framework covering data collection, analysis as well as intelligent maintenance decision-making based on actual performance information.

The approach relies on a theoretical framework that integrates edge and cloud computing paradigms, machine learning algorithms and sophisticated communication systems to provide fast fault detection response as well as more efficient predictive maintenance activation, regardless of the use of traditional models based on predetermined schedule or human judgment. Real field data from sensors connected to maintenance management systems has the practical potential to transform traditional agricultural "maintenance" constructs from passive views to intelligent digital models based on prediction and knowledge aware in real time.

Moreover, its model is also proposed on the benefit of including sustainability layer in the architecture which is a unique advantage compared to other existing work. This integration allows monitoring of the system over the long term with environmental and impact on operations for eventually to contribute with input data in continuous improvement patterns, according to Sustainable Development Goals and mitigation of Agricultural losses.

The novelty of the model The construction of the proposed model shows that this was not only an assembly of concepts, but an attempt to achieve a sustainable and operational concept in most agricultural regions including semi-desertic areas. This requires deep know-how of field challenges and real-world limitations in which farmers work, combined with a clear understanding of the opportunity AI and IoT have to deliver flexible, measurable solutions.

Hopefully, this contemporary analytical work is expected not only to offer a theoretical model, but also a mathematical one, with which we can construct both popular and reliable smart conservation systems for agriculture. This is a qualitative step in connecting constraints to the realities of agriculture and situates this research into the trends of tolerance for ag and digital transformation.

Conclusions and recommendations:

This contemporary analytical endeavor seeks to offer not only a theoretical structure, but also transport scientific design for the establishment of an operable, reliable, and durable foundation of agricultural intelligent conservation systems. Qualitatively, it is a difference between constraint linkage spread and practice in agriculture, the connection with actuality of which elevates research among agricultural tolerance and digital transformation currents.

This paper showed the significance of artificial intelligence and the IoT in facilitating transformation from the traditional mode of "maintaining-care at intervals" to an intelligent

maintenance pattern that is knowledge-based and predictive. With the suggested analytical model, it is proved that it is possible to realize an advanced maintenance system by real-time collecting field data and analyzing them for reducing transient malfunction cost, preventing bad operation cost, extending machines' life span in agriculture fields.

The following experiment is proposed according to these results:

1. Development of applied models and experimentation with these models in the field, including at production sites with little infrastructure for agricultural irrigation.
2. Promotion of the cooperation between researchers, agricultural engineers and smart system developers aimed at developing AI-based maintenance units that are custom-build for the farming environment.
3. Orientation of the agricultural policies in favouring digitalization through the investment in smart infrastructure sensors, processing units and field communication services.
4. Integration of the smart maintenance and sustainable concepts into agricultural and engineering courses for the purpose of raising awareness about their importance for the future of agriculture.

Meanwhile, this paper is a pioneer work on automated and intelligent agricultural systems which achieve their own maintenance and sharing with course cures sector efficiency. It reduces the need for dependence on human interventions, but at the same time it stops it from going mad--modernization has to have balance between productivity as well as sustainability.

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